

## STRUT TOWER BRACE INSTALLATION INSTRUCTIONS

Part #'s STB003 and STB004

## **Installation:**

- 1. Position the brace onto the strut towers directly in front of the strut mounts. Position the brace so that both sides are equal and the M in the BMR Nameplate is centered over the intake manifold.
- 2. Once the brace is properly positioned, use the mounting holes to mark the areas for drilling.
- 3. Remove the brace and drill all four holes. Reposition brace.
- 4. Place washers over the mounting bolts and insert them from the bottom. Place washers over the bolt then thread the nuts into place. Tighten.

If you are installing the 3 point strut tower brace (part # STB004) proceed to step 5.

- 5. Thread a clevis into the end of each mounting tube. Position them over the mounts on the strut tower brace and insert the bolts. Hand tighten the nuts.
- 6. Position and center the firewall mounting brace (provided in hardware kit) on the top cowl lip and clamp it into place with vise grips. Adjust both clevises until each 3-point mounting tube will attach to the firewall brace. When all points are aligned and the cowl brace is positioned, mark the holes for drilling.
- 7. Remove the brace and drill the mounting holes. Remount the brace, insert the bolts and tighten.
- 8. Reinstall both three point mounting tubes. Adjust until holes line up, insert bolts and tighten. Tighten both clevis jam nuts.



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