



BOLT-IN 2-POINT SUBFRAME CONNECTORS

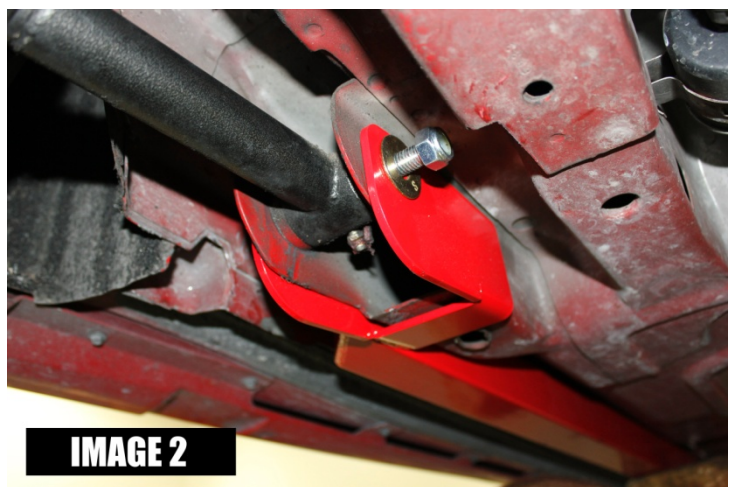
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REQUIRED TOOLS:

- Jack and Jack stands
- Sockets and wrenches: 13mm, 18mm, 19MM, 9/16", 3/4"
- Pry bar

INSTALLATION:

1. Lift vehicle front and rear and safely support on jack stands. To keep the jack stands out of the way, position front stands under the K-member and rear stands under the axle.
2. Using an 18mm socket and wrench, remove the driver's side front control arm bolt. *NOTE: tension on the rear end may make it difficult to remove and re-install this bolt. Use a pry-bar to move the rear end forward or back to release tension on the bolt while removing/inserting.*
3. Insert the front BMR frame insert as shown in **IMAGE 1**.
4. Lift the driver's side sub-frame connector up to the sub-frame. Start at the rear and position the control arm box over the control arm mount, "capturing" the mount as shown in the **IMAGE 2**. Insert the supplied 12mm x 100mm bolt, nut, and washer.
5. Lift the front of the sub-frame connector up to the frame and insert the supplied 1/2" x 1.5" bolts, washers, and lock washers as shown in **IMAGE 3** on the next page.
6. Tighten the front bolts using a 3/4" wrench or socket. Tighten to 80 ft/lbs.
7. Tighten the control arm bolt to 100 ft/lbs using a 19mm wrench and socket.



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Continued

8. Proceed to the other side. Duplicate steps 2-11.
9. Lower vehicle.



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