

## DRIVESHAFT SAFETY LOOP INSTALLATION

DSL015–2010 Camaro Automatic

## **RECOMMENDED TOOLS:**

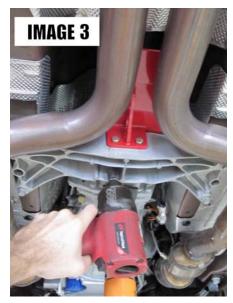
(2) 9/16" wrenches, (1) 19mm socket
15mm, 19mm socket
3/8" drive ratchet or impact
Hydraulic jack and jack stands or Hydraulic service lift
Drill with 3/8" drill-bit

## **INSTALLATION:**

- 1. Lift vehicle and support safely under frame rails.
- 2. Support the transmission using a jack stand or jack.
- 3. Using a 15mm socket, remove the (2) transmission mount nuts.
- 4. Using the same socket, remove the (4) transmission cross-member bolts then remove the cross-member.
- Position the main BMR mounting bracket onto the factory cross-member as shown in **Image 1**. Make sure that the BMR bracket sits flush on the top surface and make sure the holes in the BMR bracket line up with the holes on the OE cross-member.
- 6. Once positioned correctly, clamp or bolt the bracket into place.
- 7. Mark the cross-member for drilling using the 3/8"mounting holes as a guide.
- 8. Remove the BMR mounting bracket and drill the two holes into the factory crossmember as shown in **Image 2.**
- 9. Using the supplied 3/8" x 1" bolts, washers and nuts, bolt the BMR mounting bracket to the OE crossmember but do not tighten. Insert and tighten the provided 14mm bolts and
- nuts into the top holes. Tighten to 90 ft/lbs. Now tighten the 3/8" bolts to 45 ft/lbs.
  10. Position the assembly up into place on the transmission and thread the (2) mounting nuts onto the transmission mount studs to hold the assembly in place. (Image 3)
- 11. Install the 4 factory bolts into the cross-member and tighten them to 42 ft/lbs. Tighten transmission mount nuts to 42 ft/lbs as well.
- 12. Slide the BMR "loop" up and over the driveshaft and line the mounting holes up with the mounting bracket holes.
- 13. Insert the supplied 3/8" x 1" bolts and nuts into the mounting holes and tighten with (2) 9/16" wrenches. (**Image 4**)
- 14. Lower vehicle.









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This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, buyer assumes all risk of any damage caused to vehicle/person during installation or use of this product.