

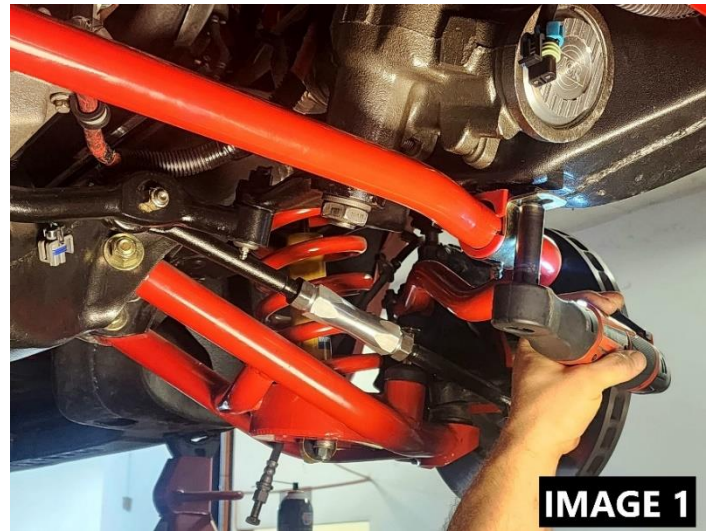
Chassis Brace Installation Instructions

Tools Required:

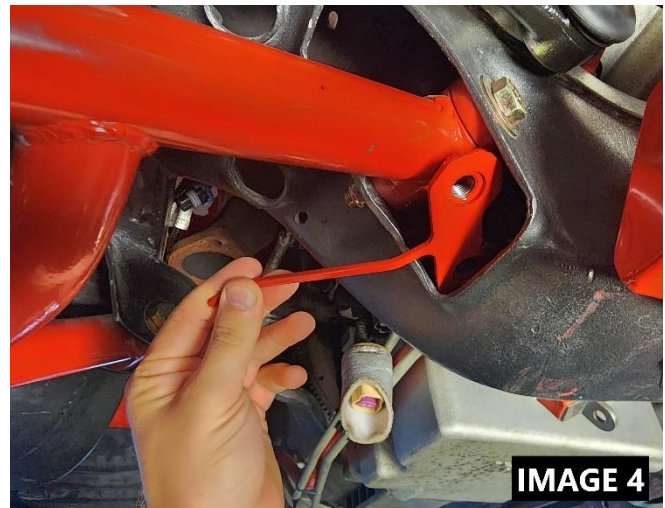
- Hydraulic jack and jack stands
- ½" and ¾" socket and ratchet
- ½" drill bit and drill

Installation:

1. Lift the front of the vehicle and safely support with jackstands.
2. Remove the four bolts holding the sway bar saddles from the frame using a ½" socket and lower the sway bar. The end links may remain attached. Just droop the bar out of the way. **IMAGE 1**
3. Slide the chassis brace into position, bolt the front mounts, and line up the rear holes with the holes on the frame as shown in **IMAGE 2**



4. Mark on the frame where the other two holes will need to be drilled, and drill them out to ½" **IMAGE 3**
5. Drop in the nut plates through the lower A-arm holes in the frame. Notice the offset of the bends in the rod to properly orient them in the frame section. The rods should be swept back and step up to fit in the drop in of the frame. **IMAGE 4**



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6. Loosely bolt the chassis brace to the nut plates using the four supplied bolts and a $\frac{3}{4}$ " socket. Do not tighten until the front of the chassis brace is attached.



7. Line up the front of the chassis brace with the four holes for mounting the front sway bar saddles. Place the sway bar saddles over it and tighten the bolts

8. Tighten the rear bolts to **45 ft lbs IMAGE 5**

9. Lower the vehicle.



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