



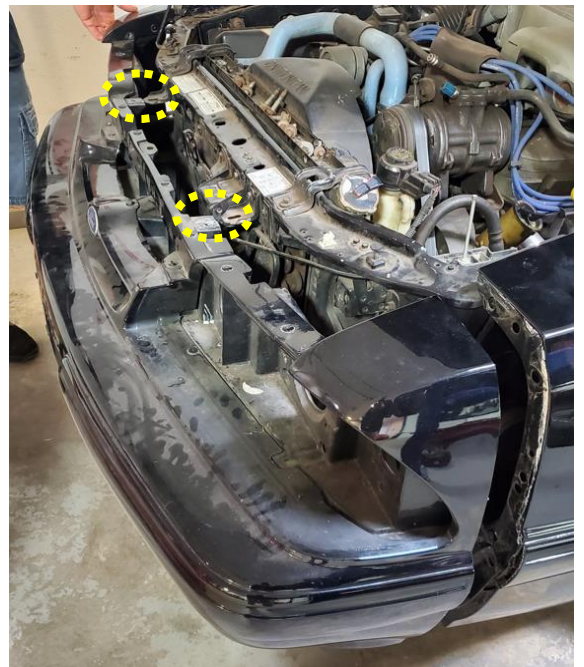
**BSF731 – Fox Body, SN95 and New Edge Bumper Support**

**Fox Body Instructions (97-93 Specific):**

- 1) Disconnect the head light plugs from the head light. Tuck the harness back and out of the way.
- 2) Remove all the fasteners from the back side of the headlight housing and remove the headlights.



- 3) Remove the fasteners holding the front bumper cover to the front of the vehicle. There are two (2) located in front of the radiator support near the grill. Five (5) along the front perimeter of each fender. And four (4) under the vehicle connecting to the core support. The Front bumper cover should pull straight forward with little effort.



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*This product is an aftermarket accessory and not designed by the vehicle's manufacturer for use on this vehicle. As such, buyer assumes all risk of any damage caused to vehicle/person during installation or use of this product.*

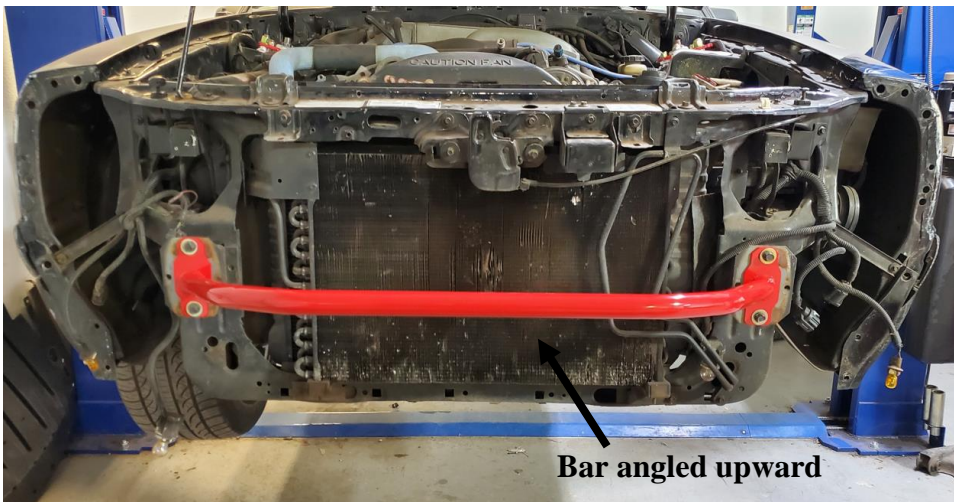


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- 4) Remove the four (4) bolts that hold on the factory crash bar. Pull the crash bar straight forward to remove the entire assembly.



- 5) Using the provided washers and the factory fasteners, install the bumper support as shown. The support bar should angle upward with the chamfers on the mounting plates pointing up. Level and enter the bar to the frame rails. Torque the fasteners to **35ftlbs**.
- 6) Re-install the front bumper cover and headlights in reverse order.



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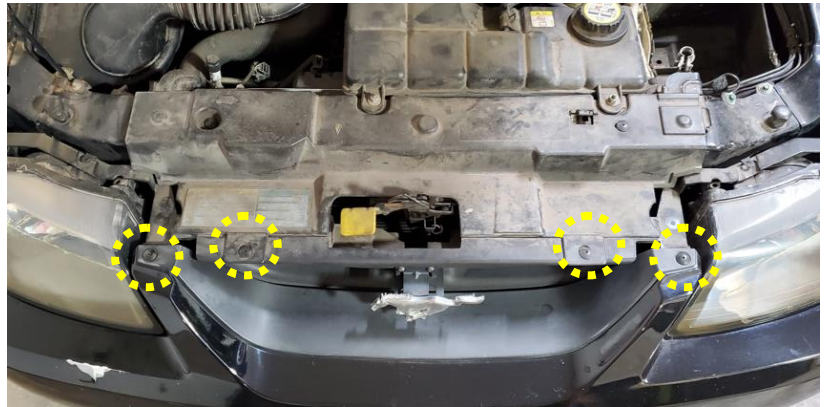
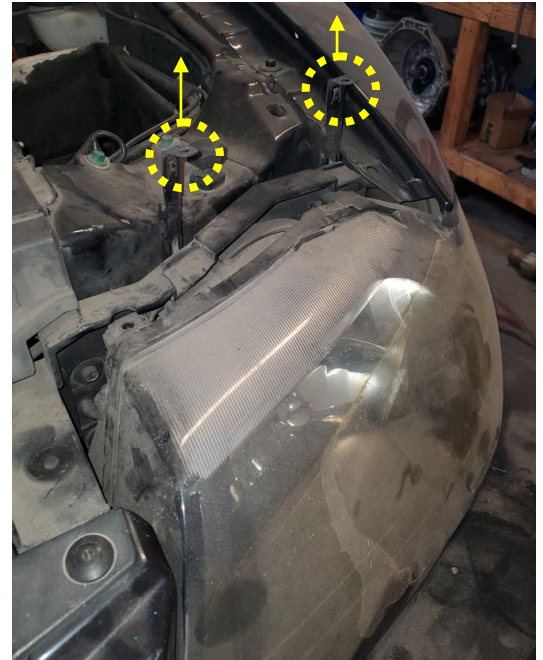
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**New Edge Instructions (99-04 Specific):**

- 1) Unplug the fog light harness from the fog lights if optioned.
- 2) Lift the two retaining tabs holding the headlights in as shown. Disconnect the head light plugs from the head light. Tuck the harness back and out of the way.
- 3) Remove the four (4) plastic screws holding the bumper cover to the radiator shroud. The two (2) fasteners on the front of each fender. The two (2) fasteners holding the bumper cover to the lower radiator crossmember and all of the various plastic push pins on the lower side of the bumper cover.



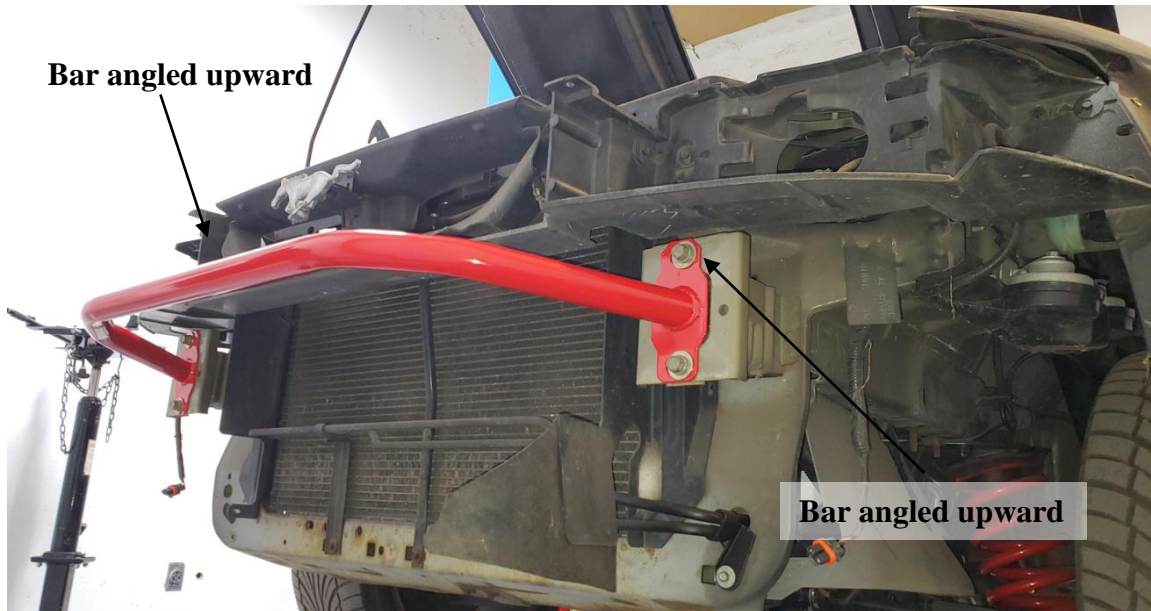
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- 4) With help from a friend, pry out the sides of the bumper cover and remove the bumper cover from the vehicle.
- 5) Remove the four (4) bolts that hold on the factory crash bar. Pull the crash bar straight forward to remove the entire assembly.
- 6) Using the provided washers and the factory fasteners, install the bumper support as shown. The support bar should angle upward with the chamfers on the mounting plates pointing up. Level and enter the bar to the frame rails. Torque the fasteners to **35ftlbs.**
- 7) Re-install the front bumper cover and headlights in reverse order.



## WARNING:

**This component is for off-road use ONLY.**

**This aftermarket bumper support is not a D.O.T. certified part and has not been crash tested to verify its impact performance.**

**Buyer assumes all risk of any injury caused to the vehicle/person during installation or use of this product.**

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