



## CB460 Install Instructions – G-Body Front Chassis Brace

### Tools Required:

- Socket Set and Wrenches
- Hydraulic Jack/ Jack Stands or a Lift
- Drill with a ½" Drill Bit

### Instructions:

- 1) Raise Vehicle and secure on lift or jack stands.
- 2) Remove and discard the factory front lower chassis bars. Each chassis bar bolts to the center frame crossmember and to each frame horn.
- 3) Test the provided metric hardware to ensure the threads are the same in the center of the frame crossmember

**\*NOTE: Only some models received factory chassis bars as an option. Depending on year, and model your hardware/thread sizes may vary.**

- 4) Loosely install the new brace on the car. Use the factory stud clips on the frame horn to hold the brace in place.
- 5) Mark the additional holes on the frame ears and use a ½" drill bit.
- 6) Remove the factory stud clips from each frame horn.
- 7) Using the provided nut plate and ½" bolts, start all the bolts for the new brace.
- 8) Tighten the brace to the underside of the car. The two (2) central bolts need to be **15 ft-lbs** and the out four (4) need to be **45 ft-lbs**.

