

TBR005 79-04 MUSTANG UPPER TORQUE BOX REINFORCEMENT

Tools required:

- 1. Jack and jack stands
- 2. Ratchet
- 3. Sockets: 18mm, 19mm, 9/16"
- 4. Wrenches: 18mm, 19mm, 9/16"
- 5. Drill with 3/8" drill bit and step bit

Installation:

- 1. Raise vehicle and place jack stands under frame rails. Use the jack to support the rear end.
- 2. Using 18mm socket and wrench, remove upper control arm bolts as shown in **IMAGE 1**.
- 3. Position the **TBR005C** brace as shown in **IMAGE 2A**. Insert supplied 12mm upper control arm bolt as shown in **IMAGE 2B**. **NOTE: Depending on application, you may need to remove or slot the holes on the pinion snubber in order to have proper clearance for the cross bar.**









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continued

- 4. Install supplied 7/16" washer and position reinforcement brace as shown in **IMAGE 3**, followed by supplied 1/2" washer and 12mm nut.
- 5. Using reinforcement brace as a template, drill two 3/8" holes as shown in **IMAGE 4.**





- 6. Remove reinforcement brace to allow access to drilled holes.
- 7. Using step bit, open outside hole to 9/16" as shown in **IMAGE 5**.
- 8. Insert supplied sleeves as shown in **IMAGE 6.**





9. Reinstall reinforcement brace.

10. Using 9/16" socket and wrench, bolt in place using supplied 3/8" bolts, washers, and nuts as shown in **IMAGE 7**.

11. Using 19mm socket and wrench, tighten upper control arm mounting bolt as shown in **IMAGE 8**.





12. Lower vehicle.

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