



ELR750 – S197 Rear End Link Reinforcement Brace

INSTALLATION:

1. Raise vehicle and support with stands under the axle and frame.
2. Disconnect the upper rear end links from the frame.
3. Hold the BMR bracket over the factory bracket and, using it as a drill guide, drill through the upper mount with a 1/2" drill bit.



4. Using the bolt or a magnet, mount the bracket. Mark and prepare the surface of the frame to be welded to the bracket.
5. MIG weld all accessible joints.
6. Clean welds and bracket then paint to avoid corrosion. Let dry.
7. Repeat steps 2-6 for the other side.
8. Re-install end link.
9. Lower vehicle.



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This product is an aftermarket accessory and not designed by the vehicle's manufacturer for use on this vehicle. As such, Buyer assumes all risk of any damage caused to the vehicle or person during installation or use of this product.