

DRIVESHAFT SAFETY LOOP INSTALLATION

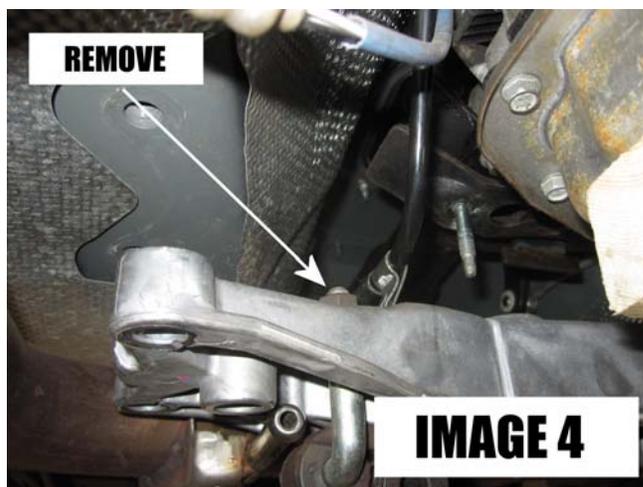
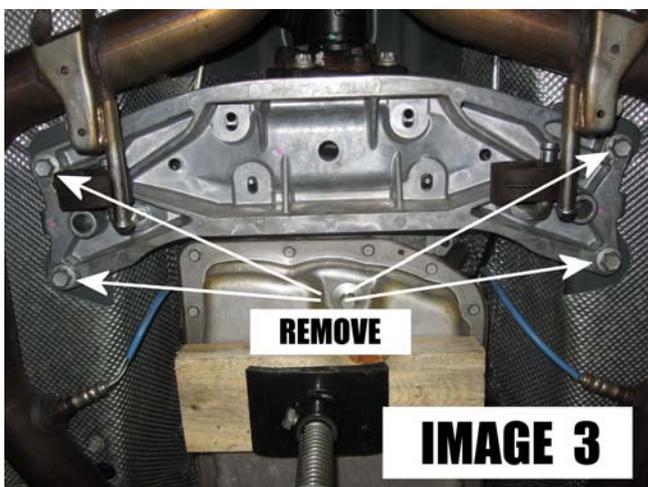
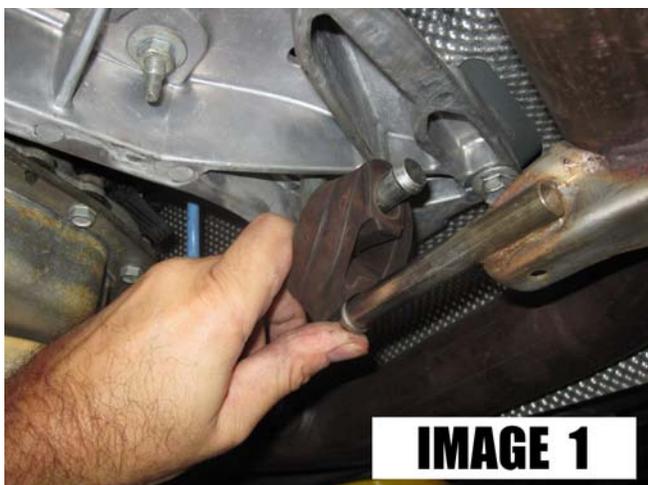
DSL018- 2008-2009 PONTIAC G8 AUTOMATIC

RECOMMENDED TOOLS:

(2) 9/16" wrenches, (1) 1/2" wrench, (1) 15mm wrench
13mm, 15mm, 1/2" socket
3/8" drive ratchet or impact
Hydraulic jack and jack stands or Hydraulic service lift
Drill with 5/16" and 3/8" drill-bit

INSTALLATION:

1. Lift vehicle and support safely under frame rails.
2. Support the transmission using a jack stand or jack.
3. As shown in **IMAGE 1** below, pry the rubber exhaust hangers off the studs and set them aside.
4. Using a 13mm socket, remove the transmission mount nuts as shown in **IMAGE 2**. Lift the transmission as high as possible.
5. Using a 15mm socket, remove the (4) transmission crossmember bolts and lower the crossmember a few inches. (**IMAGE 3**)
6. There is a transmission vent line attached to the top of the crossmember on the passenger side. Using a 15mm wrench, remove the clamp then the crossmember may be removed. (**IMAGE 4**)

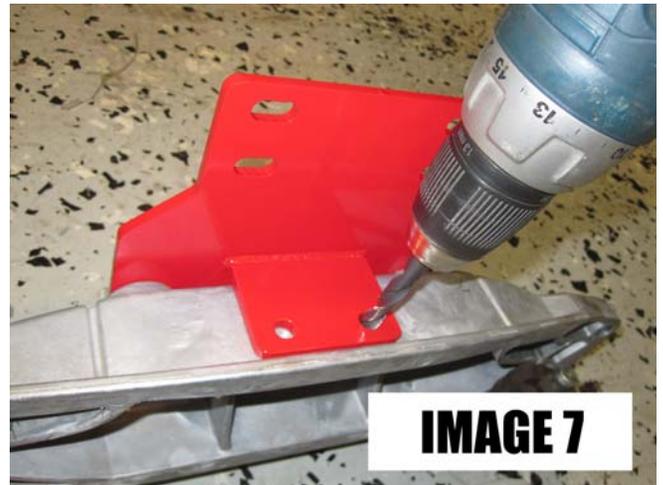


(CONTINUED)

DRIVESHAFT SAFETY LOOP INSTALLATION (Continued)

DSL018- 2008-2009 PONTIAC G8 AUTOMATIC

7. Locate the (2) blank holes on the rear of the transmission crossmember. Using a 5/16" drill bit, drill the holes as shown in **IMAGE 5** below.
8. Using the provided 5/16" mounting hardware, bolt the BMR driveshaft loop mount to the crossmember as shown in **IMAGE 6** below.
9. Using the lower mounting holes as a drill guide, drill through the crossmember using a 3/8" drill bit. (**IMAGE 7**)
10. Un-bolt the BMR driveshaft loop mount from the crossmember then re-install the crossmember into the car. Attach the transmission vent tube then tighten the crossmember mounting bolts to 33 ft/lbs. Tighten the transmission mount to 17 ft/lbs.
11. Position the BMR driveshaft loop mount into place as shown in **IMAGE 8** below and insert the provided hardware. The 5/16" bolts go in the upper holes and the 3/8" bolts in the lower holes. Tighten both sets of bolts.



12. Slide the BMR driveshaft loop up and over the driveshaft then bolt it into place using the provided 3/8" x 1" bolts, nuts, and washers. Tighten using (2) 9/16" wrenches. (**IMAGE 9**)

WWW.BMRFABRICATION.COM

This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, buyer assumes all risk of any damage caused to vehicle/person during installation or use of this product.