

Radius Rod Bearing Installation Instructions

Tools required:

- 21, 24mm socket/wrench
- Hydraulic Press
- Snap Ring Pliers

Instructions:

- 1. Raise vehicle, support the front end with jack stands and remove the front tires.
- 2. Using a 21mm socket, remove the ball joint nut from the front spindle as in **IMAGE 1**. Use a brass hammer and break the seal of the ball joint.
- 3. Using a 24mm wrench, remove the inner tie rod bolt as in

IMAGE 2. It may help to remove some of the wheel liner, but it is not necessary.

- 4. Remove the radius rod and using a hydraulic press, remove the factory bushing.
- Using the hydraulic press, intall the new bearing into the rod using an appropritly size spacer as in IMAGE 3.

DO NOT PUSH ON THE BEARING, ONLY THE BEARING CUP.

6. Using a set of snap ring pliers, install the retention snap ring into the bearing cup as in **IMAGE 4.**

- 7. Re-install the radius rod into the vehicle using the aluminum spacers following the previous instructions in reverse.
- Torque the inner radius rod to subframe bolt to 185 ft-lb and the radius rod ball joint to spindle nut to 85 ft-lb.



IMAGE 4





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